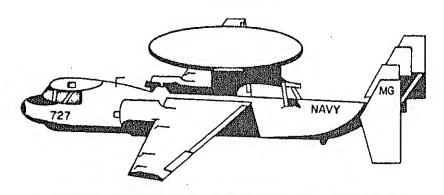
# STUDENT'S STUDY GUIDE AND WORKBOOK

FOR

# AVIATION ELECTRICIAN'S MATE COURSE

CLASS A1 C-602-2012

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# AIRCRAFT ELECTRICAL SYSTEMS UNIT 6

CNTT-M1089

Rev 7-82

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PREPARED FOR
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#### FOREWORD

As a result of a study conducted in the fleet over the last several years, Naval Technical Training Courses have moved in the direction of increased "hands-on" training in order to make training more job-relevant. Innovative teaching methods have been implemented to improve training and increase efficiency.

This guide reflects the results of increased "hands-on" training in the form of laboratory assignments which the student will utilize in performing the specified learning tasks. The guide includes other materials, such as study guides, information sheets, data sheets, work sheets, and self-test items.

Your future success in the Navy will depend on how effectively you grasp the information presented in this guide and the other material provided during this course of training. The investment you make now in learning will pay big dividends in the fleet and in your future life.

TRAINING OFFICER AE(AL) SCHOOL

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#### SAFETY NOTICE

The AE should always use the proper tools for the job being accomplished, observing the safety precautions for that tool or tools.

The AE must consider all circuits to be energized at all times; this will prevent accidental electrical shock.

When using a voltmeter, the AE must always observe proper polarity to prevent damage to the meter.

When using an ohmmeter, the AE must always remember to remove power from the circuit and to isolate the circuit to achieve the proper readings.

Protective clothing shall be worn, and safety equipment used, as the situation warrants. All personnel working with electrical circuits will avoid wearing loose clothing, rings, watches, and other metallic objects.

All control switches should be in the OFF position prior to energizing an electrical circuit. Then, all work accomplished on energized circuits must be monitored by an instructor.

#### HOW TO USE THE STUDENT'S GUIDE

In this Study Guide and Workbook, you will find the following materials.

Lesson topic learning objectives for each lesson topic.

Study guides for each lesson topic designed for note taking.

Information sheets containing supplemental information or information not readily available in references.

Laboratory assignments and data sheets.

Criterion self-tests.

These materials are designed to aid you in attaining the stated objectives. Complete the book as neatly and accurately as possible and review it for preparation to take progress tests and performance tests.

# TERMINAL AND MAJOR ENABLING OBJECTIVES

Upon completion of this unit of instruction, you will have completed in part the following objectives:

- 4.0 MAINTAIN under supervision, representative Aircraft Electrical, Electronic, and Instrument systems in accordance with applicable job plan/maintenance instruction manual.
- 4.3 PERFORM operational check of representative Aircraft Navigational Instrument systems consisting of Magnetic Compass, Attitude and Heading Reference System and True Airspeed using a job plan checklist on a training device selected to provide efficient of each step in the correct sequence and without error.
- 4.4 PERFORM operational check of representative Aircraft Engine Instrument systems consisting of Oil Pressure, Fuel Pressure, Fuel Flow, Engine Temperature and Engine RPM using a job plan checklist on a training device selected to provide efficient training. This check requires accomplishment of each step in the correct sequence and without error.
- 4.5 PERFORM operational check of representative Aircraft Equipment Instrument systems consisting of Fuel Quantity, Hydraulic Pressure and Position Indicator (Landing Gear, Speed Brake, Flap) using a job plan checklist on a training device selected to provide efficient training. This check requires accomplishment of each step in the correct sequence and without error.

NOTE: All objectives cannot be accomplished until requested training devices have been received.

Lesson Topic Learning Objectives:

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the factors that affect capacitance.
- SELECT from a list the formula for capacitive reactance.
- 3. MATCH conditions of the basic capacitance bridge circuit to the correct statement.
- LABEL the components of a bridge circuit as applied to a capacitance fuel quantity system.

#### REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 391-393

#### OUTLINE:

- 1. Review of factors affecting capacitance
  - a. Plate area
  - b. Distance between the plates
  - c. Dielectric
- 2. Review of capacitance in an a.c. circuit.

- 3. Simple capacitance bridge circuit
  - a. Operation

b. As applied to fuel quantity systems

4. Function

TITLE: Capacitor-Type Fuel Quantity Indicating System

REFERENCE: Handbook, Operation and Service Instructions, Minneapolis, Honeywell, AN 05-65AA-9

PRINCIPLES OF OPERATION: Capacitance Fuel Quantity System

The capacitance fuel quantity system is an electronic fuel-measuring device that indicates fuel quantity in pounds. Basically, the system consists of one or more tank units, power unit, and indicator that constitute a rebalancing capacitance bridge circuit. A change in the fuel quantity in the fuel tank causes a change in tank unit capacitance, which, in turn, unbalances the capacitance bridge circuit. The voltage signal, resulting from the unbalanced bridge condition, is amplified by a phase-sensitive amplifier in the power unit which energizes one winding of a miniature two-phase induction motor in the indicator unit. The induction motor drives the wiper of a rebalancing potentiometer in the proper direction to restore the bridge to a balanced (null) condition and simultaneously positions an indicator pointer to read the quantity of fuel remaining in the fuel tank.

The capacitance of any capacitor depends upon three factors: the area of the plates; the distance between the plates; and the material between the plates (the dielectric). Since the tank unit is rigidly constructed, the first two factors are always constant. Therefore, the capacitance of the tank unit can be varied only by changes in the dielectric. When such a capacitor is placed vertically in a fuel tank which is partly full, its dielectric is composed of fuel and air. Since the dielectric constant of fuel is approximately twice that of air, the capacitance of the tank unit is about twice as great when the fuel tank is full as when the fuel tank is empty. Any change in fuel quantity between "empty" and "full" produces a corresponding change of capacitance.

NOTE: See figure 1.

The capacitance of the tank unit is accurately measured by means of a capacitance bridge circuit. In this circuit, the tion unit capacitance to be measured is compared to a reference rapacitors of known value. The tank unit and reference taggetance are connected in series across a transformer winding. A center tap from the winding is brought to point "P" between the tank unit and the reference capacitor. If the tank unit and reference capacitor have equal values and the center tap divides the impressed voltage equally, the voltage drop across each capacitor is the same and equals half the voltage is pressed by the transformer. Therefore, the current in the tank unit leg of the bridge is equal to the current in the reference leg. Since the path between the center tap and point "I'm is common to both currents and since the currents flow in opposite directions through this path, the resultant current between the center tap and point "P" is zero, and the bridge 15 balanced.

As the quantity of fuel in the fuel tank increases, the capacitance of the tank unit increases, resulting in a greater flow of current in the tank unit leg of the bridge. The resultant current, flowing between the center tap and point "P", leg and the difference between the current in the tank unit longer balanced. The voltage signal, applied across the center of the circuit. If the quantity of fuel in the tank unit side the capacitance of the tank unit also decreases, resulting in The resultant current between the center tap and point "P" will flow in the opposite direction, and the phase relationship

In practice, a two-stage amplifier connected between point and ground, amplifies any signal resulting from an unbalanced bridge. The amplifier output, which bears the same phase relationship as the input signal, excites the variable phase winding of a two-phase indicator motor. The fixed phase winding on the indicator motor is constantly energized from a tap on the electrical degrees by a fixed capacitor. As a result, the electrical direction, depending upon whether the tank unit capacitance is increasing or decreasing.

As capacitance in the tank unit side of the bridge increases or decreases, because of a change in fuel quantity, it is necessary to reapportion the voltage drop across the reference capacitor accordingly to maintain continuous bridge balance. This is accomplished by the rebalancing potentiometer connected across one end of the transformer secondary and in series with the reference capacitor. The indicator motor drives the potentiometer wiper in the direction necessary to maintain continuous balance.

An empty adjustment potentiometer and a full adjustment potentiometer are connected across portions of the winding at opposite ends of the transformer secondary. These potentiometers furnish a means of adjusting bridge voltages to balance the empty to full capacitance range of a specific system.

The amplifier is not part of the measuring circuit. Therefore, the accuracy of the system is independent of vacuum tube characteristics, and tubes can be replaced without affecting calibration of the system. Since the system is continuously balancing and operates at the "null" point, it is independent of normal voltage and frequency variations in the power supply.

In situations where the tanks consist of a number of cells, or are irregular in shape, two or more tank units are installed. By proper selection of the location of these tank units, it is possible to minimize the effects of changes in aircraft attitudes and of sloshing of fuel in the tanks. When two or more tank units are used in a single tank, they are connected in parallel so that their capacitances are added, and the total capacitance is representative of the quantity of fuel in their tank.

NOTE: See figure 2.

The capacitance-type fuel quantity system is practically unresponsive to volumetric changes resulting from variation in temperature. The effect of an increase in temperature on fuel is twofold. It results in a thermal expansion which raises the level of fuel between the tubes of the tank unit, but it also reduces the dielectric constant of the fuel. These two effects serve to counterbalance one another, and the capacitance per pound of fuel remains nearly constant over the temperature range ordinarily encountered by military aircraft, as shown by the gage response in figure 2. This results in a more accurate indication of actual fuel quantity, since the energy available from the fuel depends on weight rather than volume.

As indicated in figure 2, the change in dielectric constant is greater than the change in density, to a small extent. This is true whether the change in density is due to temperature variations, as illustrated, or due to difference between fuels. In the case of aircraft using more than one type of fuel, as jet aircraft, or in cases where the error due to temperature change of approximately 2% is excessive, a method of correction has been devised. A special tank unit, the compensator, supplies sufficient correction to the reference capacitance negligible.

The compensator is mounted at the lowest level of usable fuel in the tank. Its electrical connections are such that the capacitance is in parallel with that of the reference capacitor.

Since neither electrode of the tank unit is grounded and since one of the leads between the tank unit and the amplifier is shielded, the capacitance to ground does not enter into the circuit. Therefore, the length of the tank unit leads does not located wherever it is protected from the weather and accessible for servicing.

The test switch is used to unbalance the bridge circuit romentarily when system operation is to be checked. When the switch is closed, voltage is reduced on the tank unit side of the bridge, greatly unbalancing the circuit. As a result, the indicator drives toward the empty end of the dial. Opening the switch should restore the bridge to balance and return the indicator pointer to its original position. This response by the indicator proves that the system is operating normally.

The indicator includes, as a secondary function, either a high or low-level switch or a transmitting potentiometer.

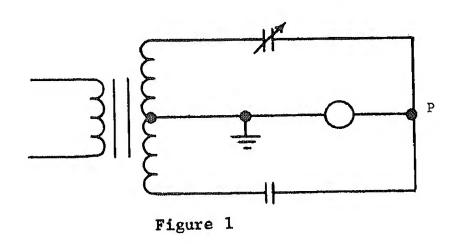
A warning switch consists of a wiper isolated from the Contact plate by an adjustable insulator. The insulator on a low-level switch can be adjusted to actuate a warning device on a high-level switch, adjustment is provided from approximate mid-scale to empty. The point of actuation to its respective end of scale.

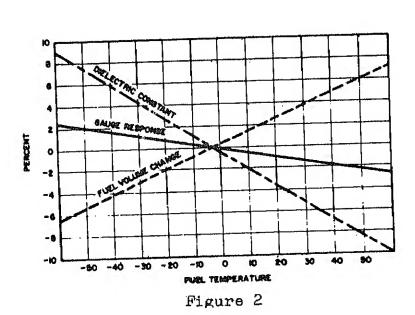
An indicator with a transmitting potentiometer provides a resistance proportional to fuel quantity. This resistance correlated with, or dependent upon, fuel consumption.

# OPERATION INSTRUCTIONS:

When installed in an aircraft, the fuel quantity indicating system's operation is entirely automatic. No special operation instructions are necessary except for an occasional check with the test switch to test system operation.

NOTE: Theory of operation of the liquid oxygen system, is the same as the capacitance fuel quantity system, which will be discussed in the remaining lessons on liquid quantity.

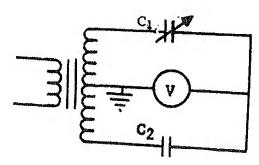




IS 3.2.1

# CRITERION SELF-TEST INTRODUCTION TO LIQUID QUANTITY SYSTEM

- 1. Select the factors affecting capacitance.
  - a. Plate area, distance between the plates, and capacitive reactance.
  - b. Plate area, distance between the plates, and dielectric constant.
  - c. Plate area, distance between the plates, and temperature.
  - d. Plate area, distance between the plates and frequency.
- 2. Select the formula for capacitive reactance.
  - a.  $X_C = 2\pi fc$
  - b.  $X_C = \frac{1}{2\pi fc}$
  - c.  $X_C = 2\pi fL$
  - d.  $X_C = \frac{1}{2\pi f L}$
- 3. Match the conditions of the simple capacitance bridge circuit listed in Column A below to their correct statement listed in Column B.



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# Column A

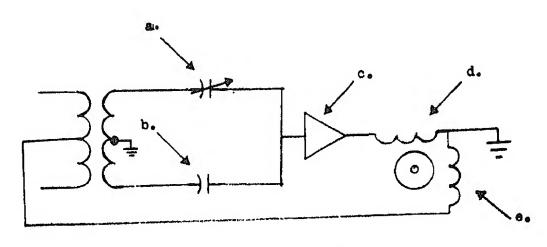
- (1) C1 and C2 have the same capacitance.
- (2) Cl increases in capacitance.
- \_\_\_(3) Cl decreases in capacitance.

### Column B

- a. C2 develops smaller signal voltage than C1.
- b. No current flow in the center leg.
- c. Cl develops smaller signal voltage than C2.

CT 3.2.1

4. Label the components in the fuel quantity circuit below.



- (1) Fixed phase of two phase induction motor.
  - \_\_\_\_(2) Amplifier
- (3) Reference capacitor
- (4) Variable phase of 20 induction motor
- (5) Tank unit capacitor(s)

The function of the liquid quantity system is to measure

3.

Lesson Topic Learning Objectives:

Upon completion of this lesson, the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the function of the Tank Unit.
- SELECT from a list the statements describing construction of the Tank Unit.
- 3. MATCH capacitance and capacitive reactance of tank unit to fuel level condition.
- SELECT from a list the function of the Power Unit and Amplifier Section.
- 5. MATCH each component of the Power Unit and Amplifier Section to its function.
- 6. SELECT from a list the function of the Indicator.
- 7. MATCH each component of a fuel quantity indicator to its function.
- 8. SELECT from a list the statement that describes the compensator unit.
- 9. SELECT from a list the purpose of the compensator unit.
- 10. MATCH each statement describing the operation of a fuel quantity bridge circuit to a fuel level condition.

## REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 393-396

#### OUTLINE:

- 1. Tank unit
  - a. Function

SG 3.2.2

b. Construction

- c. Operation(1) Fuel level increases
  - (2) Fuel level decreases
- Indicator
   Function
  - b. Construction(1) Unit comparisons
    - (2) Components
      (a) Two-phase induction motor

- (b) Output shaft
- (c) Rebalance potentiometer (R118)
- (d) Power unit and amplifier section l. Function
  - 2. Purpose
  - 3. Components a. Transformer
    - 1) Primary
    - 2) Secondary
    - b. Voltage amplifier (V101)l) Purpose
      - 2) Construction
      - 3) Operation
    - c. Power Amplifier (V102)
      1) Purpose
      - 2) Construction

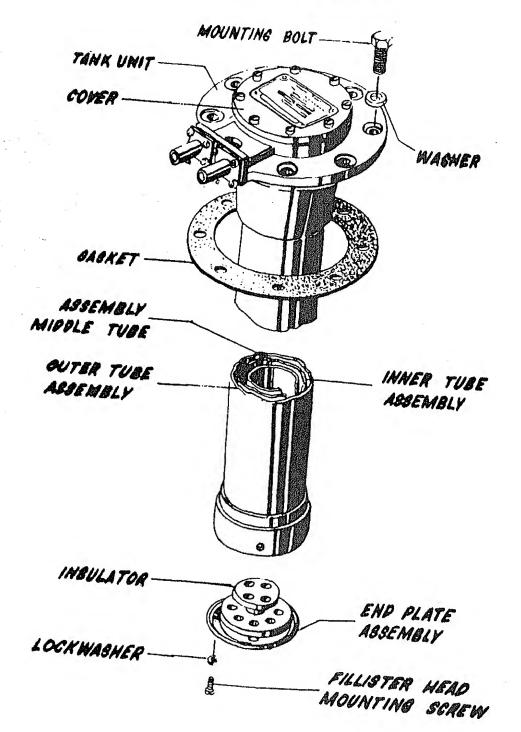
- 3) Operation
- (e) Calibrating potentiometers (R110 & R114)
  - 2. Full adjust (R110)
  - 3. Empty adjust (R114)
- 3. Test switch a. Purpose
  - b. Operation
- Compensator unit
   Description
  - b. Purpose
  - c. Construction

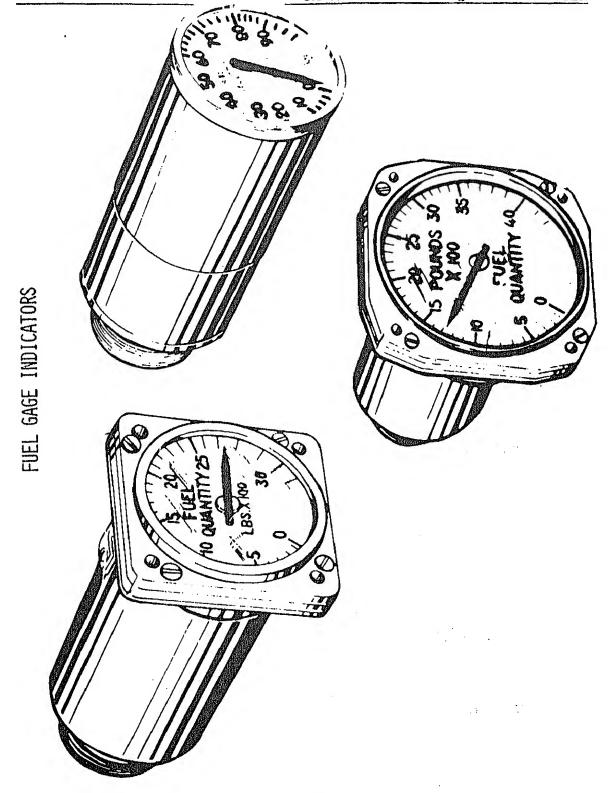
- d. Operation
- Relay control unit a. Function
  - b. Operation

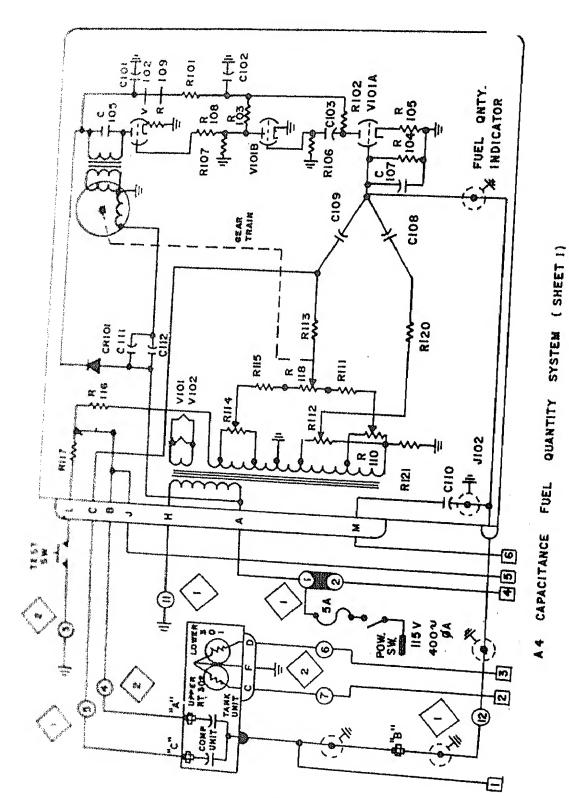
6. System operationa. Fuel level increases

b. Fuel level decreases

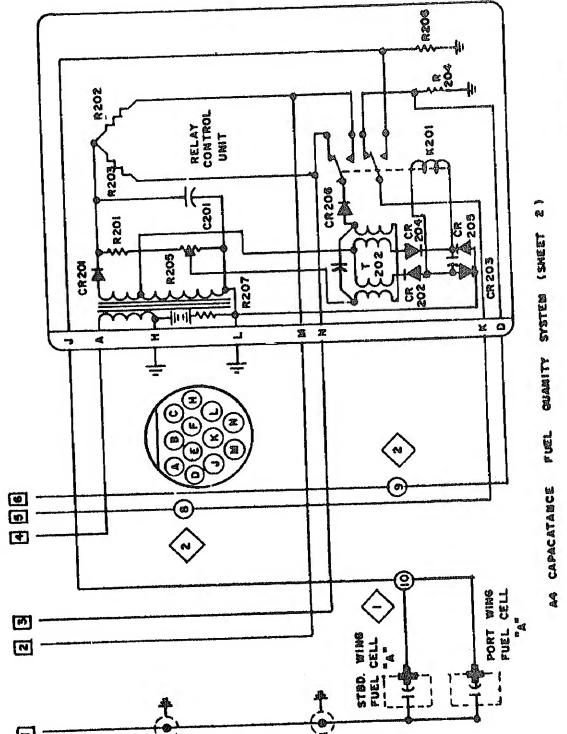
# TANK UNIT

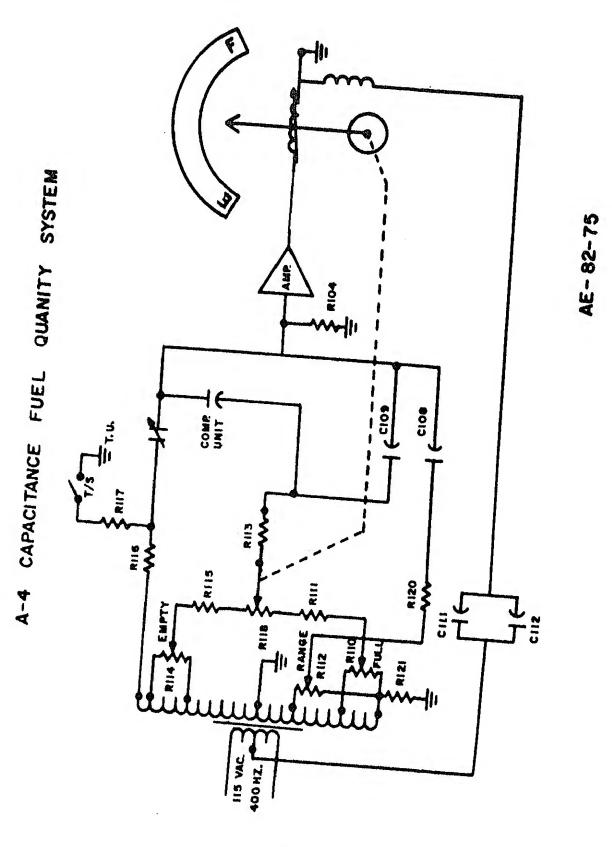






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- 1. Select the function of a Tank Unit.
  - a. A variable capacitor which compensates for changes in fuel density.
  - b. A variable capacitor which senses any change in fuel level by a change in its capacitance.
- 2. Select the statement(s) which describe the construction of a Tank Unit.
  - a. Three aluminum tubes having the same diameters.
  - b. The two inside tubes form the electrodes of the capacitor.
  - c. A fixed capacitor, mounted in the fuel cell.
  - d. A variable capacitor, mounted vertically in the fuel cell.
  - e. A variable capacitor, whose capacitance changes as fuel level changes.
- 3. Match the capacitance and capactive reactance of the Tank Unit listed in Column A to the fuel level conditions listed in Column B.

	Column A		Co	lumn I	3
(1)	c 1	a.	Fuel	level	increases
(2)	c †	b.	Fuel	level	decreases
(3)	x° ↑				
(4)	x <sub>c</sub> ↑				

- 4. Select the function of the power unit and amplifier section.
  - a. Amplifies the error signal from the transformer primary.
  - b. Amplifies the error signal from the bridge.

CT 3.2.2

5. Match the components of the power unit and amplifier section listed in Column A to their function listed

	runction listed			
Column A				
COMPONENTS	Column B			
a. Test Switch	FUNCTION			
c. V102 d. V101	(1) Checks operation of system			
e. R110 f. R114	(2) Provides two-stage amplification			
	(3) Provides variable phase excitation to indicator motor.			
6. Select the function(s)	(4) Balances bridge voltages during calibration			
d. Indian	of the indicator.			
in fuel cell.	f fuel, in gallons, remaining			
b. Indicator	remaining			
in fuel cell.	f fuel, in pounds, remaining			
7. Match the components of the indicator listed in Column A to their function listed in Column B.				
Column A	The Column B.			
COMPONENTS	Column B			
	FUNCTION			
a. Clll & Cll2 b. Output shaft c. Two-ph-	(1) Pofe			
c. Two-phase induction motor d. R118 e. C103 & C104	(2) Rebalances the bridge circuit.			
f. Cl09	(3) Maintain a 90° phase relationship between motor phases.			
_	(4) Drives Rll8 to rebalance bridge circuit.			
	/E) _			

CT 3.2.2

Receives variable phase excitation from V102.

\_\_\_(5)

- 8. Select the description(s) of the compensator unit.
  - a. Mounted vertically in fuel cell.
  - b. Mounted horizontally in fuel cell.
  - c. Connected in parallel with reference capacitor.
- 9. Select the purpose of the Compensator Unit.
  - a. Compensates for different reference capacitors.
  - b. Compensates for different fuel densities.
- 10. Match the statements describing operation of the bridge circuit listed in Column A to the fuel level conditions listed in Column B.

	Column A	Co	lumn B
(1)	Xc of tank unit increases	a.	Fuel level increasing
(2)	Xc of tank unit decreases	b.	Fuel level
(3)	C of tank unit increases		decreasing
(4)	C of tank unit decreases		
(5)	Current in tank leg decreases		
(6)	Current in tank leg increases		
(7)	Reference leg current increases		
(8)	Reference leg current decreases		

1. The tank unit is
1. The tank unit is a capacitor, by a change in its
by a change in its
are connected in
3. When fuel level decree
and , and
4. The indicator gives the pilot a indication of the amount of fuel in that is remaining
5. The fixed phase of the two-phase induction motor in the indicator is excited from a tap on the and the variable phase is excited by the output of the
6. The rebalance potents
the voltage across theleg.  7. The power unit and amplifier section serves as thefor the system and amplifier of thesignal from the
cite

WOR	K SHEET		FUEL QUANTITY	~
8.	The empty adjust (R11	4), is in the	eleg an	nd the
	full adjust (R110), i	s in the	leg.	
9.	When the test switch	is closed, it		_ the
	potential of the	leg, c	ausing the brid	ige to
	änd	the indicator	pointer drive	towards
			•	
10.	The compensator unit		for changes i	n
	constant and	of fue	1 whether cause	ed by
	temperature changes of	r different t	ypes of fuel.	

Lesson Topic Learning Objectives:

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the purpose of the MD-1
- 2. MATCH the components of the MD-1 Tester to their functions.
- WRITE the procedures for calibrating the fuel quantity system in the proper sequence.
- 4. CALIBRATE a Fuel Quantity System on a training device.

## REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 560-562

## OUTLINE:

Tester used
 Purpose

b. Components

And the second

c. Operation

Calibration procedure
 a. Preparation of tester

b. Empty adjustment

c. Full adjustment

- Select the purpose of the MD-1 Tester.
  - The MD-1 Tester is to be used in calibrating and adjusting the Capacitance Fuel Quantity Indicating
  - The MD-1 Tester is used for testing the tank unit and coaxial and unshielded leads.
- Match each component of MD-1 Tester listed in Column A to its function listed in Column B.

#### Column A Column B Desiccator tube \_\_\_(1) Variable capacitor which simulate's tank un i t b. c<sub>1</sub> capacitance. C. $C_2$ Extends range of capacitance \_\_\_(2) to 6100 uuf. d. $c_3$ (3) Used on systems with e. Correction card compensator. \_\_\_(4) Removes moisture from case (5) Allows more accurate calibration

3. Write the procedures for calibrating the Fuel Quantity System listed in Column A in their proper sequence in

	Column A	Column B
a.	Perform empty adjustment	Step
b.	Perform full adjustment	(1)
C.	Press to test	(2)
đ.	Recheck empty setting	(3)
	·	(4)
		(5)

CT 3.2.3

## Contact Hrs. 0 Minutes 50, Periods 1 TIME: EQUIPMENT LIST:

- Screwdriver 1.
- Mock-up, Capacitance Fuel Quantity System 2.
- Tester, Fuel Quantity, Type MD-1 3.

# PROCEDURES:

- Power OFF Step 1:
- Connect cables to tester. Step 2:

SEE NOTE.

#### Empty Adjustment Step 3:

- Set compensator capacitance to 25.2 pt, using a. variable capacitor C3.
- Set empty capacitance of 146.8 pr. using b. variable capacitor C1.
- Set range extending capacitor C2 to zero. C.
- Turn power ON. d.
- Remove indicator from panel.
- Set empty (E) adjustment so pointer is e. f. positioned at zero graduation.
- Press test switch momentarily. (Pointer should rotate CCW and return to adjusted position of Step 4: zero.)
- Full Adjustment Step 5:
- Set compensator capacitance to 57.2 pt. using variable capacitor C3.
  - Set full capacitance to 325.4 pf, using b.
  - Set full (F) adjustment so pointer is resitioned at 5800 lbs. on indicator. C.
- Press test switch momentarity. (Pointer should rotate CCW and return to adjusted poistion of Step 6: 5800 lbs.

JS 3.2.3

- Step 7: Recheck empty setting. If necessary, recalibrate system using Step 3. Then recheck full setting. If necessary, recalibrate system using Step 5.
- Step 8: Have instructor check.

  Instructor's initial
- Step 9: Secure mock-up and equipment when told to do so by the instructor.
- Step 10: Safety precautions observed
  Instructor's initial

NOTE: This is for the compensated system; terminal "C" on the MD-1 will be used.

1.	The tester is used to calibrate capacitance
	fuel quantity systems.
2.	On an uncompensated system, terminal on the MD-l
	used.
3.	The tube removes from the
	tester case.
4.	The tester can be used for both
	and systems.
5.	The variable capacitor ( ) is adjustable from
	topf.

Lesson Topic Learning Objectives: Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the purposes of the MD-2A tester.
- 2. MATCH each component of the tester to its function.
- 3. SELECT from a list statements concerning the operation of the tester.
- 4. SELECT from a list the power requirements of the tester.
- 5. SELECT from a list statements concerning testing procedures.
- 6. TEST a Fuel Quantity System on a training device.

#### REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 560-562

#### OUTLINE:

- 1. Tester used
  - a. Purpose

b. Components

c. Operation

- Testing procedure a. Preparation of tester 2.
  - b. Capacitance test

c. Resistance test

- 1. Select the purpose(s) of the MD-2A Tester.
  - a. Used to measure unknown capacitance.
  - b. Used to calibrate the Capacitance Fuel Quantity System.
  - c. Used to test tank unit capacitance.
  - d. Used to measure leakage resistance of tank units, coaxial leads, and unshielded leads.
  - e. Used to test unknown resistance.

~ . -

 Match each component of the tester listed in Column A to its function listed in Column B.

	Column A	Column B		
a.	Indicator (capacitance meter)	(1)	Enables operator to select pf or megohmmeter	
b.	Capacitance range selector switch	(2)	Enables operator to measure leakage resistanc	
C.	Meg-ohmmeter range selector switch	(3)	Extends range of capa- citance pf meter	
₫.	Operation selector switch	(4)	Used to read unknown capacitance	

- Select the statement(s) that describe the operation of the Indicator (capacitance pf meter).
  - a. Operates on the principle of a self-balancing capacitance bridge circuit.
  - b. The fixed phase of the two-phase induction motor receives its excitation from an amplifier.
  - c. Operates on the principle of a self-balancing inductance bridge circuit.

- 4. Select the power requirements for the MD-2A tester.
  - Single phase 110/200 volts a.c. 400 hertz a. Single phase 60 hertz 115 volts a.c. b. Single phase 115 volts a.c. 400 hertz C. Single phase 400 hertz 200 volts a.c. d.
- 5. Select the statement that describes the condition causing continuous rotation of the Indicator (capacitance pf meter).
  - a. Unknown resistance greater than 5,000 ohms and cannot be measured.
  - b. Unknown capacitance greater than 5,000 pf and cannot be measured.

Hours 0 Minutes 50, Periods 1 TIML:

### EQUIPMENT LIST:

- 1. Mock-Up, Fuel Quantity System
- Tester, Fuel Quantity, Type MD-2A

## PROCEDURE:

#### STEP 1: Capacitance check

- a. Make sure power switch is OFF, on the MD-2A tester
- Connect power cable to tester.
- Connect tester to "Tank Unit" connectors "A" and "B" with cables provided.
- Place operation "Selector Switch" to CAPACITANCE uuf position.
- Place "RANGE Selector Switch" to  $X_1$  position. e.
- Turn power switch ON. f.
- Allow one minute for tester to warm up.
- Note the reading on Capacitance Indicator.

If the indicator continues to rotate in  $x_1$ Range position, turn the Range Selector -Switch to a higher range.

- Log the reading 90 to 110pf. j.
- Have instructor initial k.
- Turn power switch OFF.

#### STEP 2: Resistance check

Make resistance checks with cables connected to "Tank Unit" connectors.

- Turn "Selector Switch" to "A to B" position. b.
- Place Megohmmeter "Range Selector Switch" to
- X 1000. Observe megohmmeter reading. c. Log reading
- Minimum resistance: d.
- 100,000 megohms. Have instructor initial e.
- Place "Selector Switch" to "A to GND" position.
- Observe megohmmeter reading. Log reading
- Minimum resistance: 30,000 megohms.

JŞ 3.2.4

j.	Have instructor initial Place "Selector Switch" to "B to GND" position.  Observe meg-commeter reading.
l.	Minimum resistance: 30,000 megohms.
m.,	Have instructor initial
	munical charge of the charge o

n. Turn power switch OFF.

- Disconnect power cable and tank unit cables. 0.
- p. Stow cables and secure tester.
- q. Safety precautions observed.

Instructor Initials \_\_\_\_\_.

WOR	K SHEET	TES	TING	CAPACI	TANCE	FUEL	QUANTITY	TANK	UNITS
1.	Warmup t	ime for	the	MD-2A	is	·····		·· <del>···································</del>	
2.	If capac	itance	indic	ator c	ontinu	es to	rotate,	you	should
	turn " _							ti ,	to a
	higher r	ange.							

Lesson Topic Learning Objectives: Upon completion of this lesson the student will be able to, with 100 percent

accuracy:

- 1. SELECT from a list the type of operational inspection which requires system calibration.
- 2. MATCH components of the indicator with their functions.
- 3. MATCH the abnormal indications with the malfunctions to which they pertain, using the system schematic.
- 4. SELECT from a list the procedures used when analyzing system faults.
- 5. TROUBLESHOOT Capacitance Fuel Quantity System on a training device.
- 6. IDENTIFY maintenance action required on Maintenance Action Form.

#### OUTLINE:

- 1. Inspections
  - a. Visual
  - b. Operational
- Circuit analysis
   a. Normal operation
  - b. Malfunctions

SG 3.2.5

3.	Review	troubleshooting	procedure
	a.		

b.

- 4. Analyze system faults
  - a. Check circuit for malfunction
  - b. Diagnose cause of malfunction
  - c. Detect and isolate fault

- Select the type of operational inspection which requires system calibration.
  - a. Daily
  - b. Major
  - c. Pre-flight
- 2. Match components of the indicator listed in Column A to their functions listed in Column B.

Column A			Column B
	COMPONENTS		FUNCTIONS
a.	V101	(1)	Provides two stages of amplification
b.	V102	(2)	Restores bridge to balanced
c.	R104		condition
d.	R118	(3)	Provides output to vari- able phase of 2-phase
e.	C111 & C112		induction motor.
		(4)	Signal developing resistor
		(5)	Maintain 90° phase shift between fixed and variable phases of 2-phase induction motor.

3. Using the system schematic match the indicated malfunctions listed in Column A to their probable causes listed in Column B.

Column B

Abn	ormal Indications		Malfunctions
a.	No operation	(1)	Open between TB-1 Terminal 12 and Connector J102 of
b.	Indicator runs CCW continuously		indicator.
c.	Indicator runs CW continuously	(2)	Open between Indicator Fin H and TB-1 Terminal 11.
		(3)	Open between TB-1 Terminal 5 and Indicator Pin C.
		(4)	Open between TB-2 Terminal 4 and Connector "A" of Fuselage Cell Tank Unit.
		(5)	Open between TB-1 Terminal 1 and Indicator Pin A.
		(6)	Faulty Capacitors Clll & Cll2.
		(7)	Open in Resistor Pl09.
		(8)	Open in Resistor R104.

- 4. Select the procedures used when analyzing system faults.
  - a. Calibrate system
  - b. Check circuit for operation
  - c. Isolate the multimeter

Column A

- d. Detect and isolate the malfunction
- e. Diagnose causes of malfunction

Work	Sheet	Troublesho	-	Capacitance System	Fuel Quantity
1.	On the	operational ch	eck of the	fuel quant warm up	ity, you allow time.
2.	The mo	st common types	of system	faults are	
				and	
3.	An ope	n in the signal	l developin	g resistor	would cause
				of the i	ndicator.

Lesson Topic Learning Objectives:

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the source of the earth's magnetic field.
- SELECT from a list the statement which describes the direction of the earth's magnetic field.
- SELECT from a list the cause(s) of distortion of the earth's magnetic field.
- 4. SELECT from a list the statement that pertains to lines of force passing through a magnetic material.
- 5. MATCH the magnetic poles to the statement that describes them.

### REFERENCE:

Basic Electricity, NAVPERS 10086-B, Pages 23-25

### **GUTLINE:**

- 1. Source
- Lines of force
   a. Characteristics
  - b. Effects

- 3. Magnetic poles a. Description
  - b. Polarity
  - c. Location
- 4. Application a. Reference
  - b. Instruments

- Select the source of the earth's magnetic field.
  - Mineral deposits on earth's surface a.
  - Deposits of lodestone at North & South Pole b.
  - Earth's core
- Select the statement which describes the direction of the earth's magnetic field.
  - Lines of force leave the South Geographic Pole and enter the North Geographic Pole.
  - Lines of force leave the North Geographic Pole and h. enter the South Geographic Pole.
  - Lines of force leave the South Magnetic Pole and enter the North Magnetic Pole.
  - Lines of force leave the North Magnetic Pole and enter the South Magnetic Pole.
- Select the cause(s) of distortion of the earth's magnetic 3.
  - Highly permeable materials in the earth's crust. a. Man made structures containing large quantities of b. highly permeable materials.
  - Varying atmospheric conditions
  - Altitude above sea level
- Select the statement that pertains to lines of force passing through a magnetic material.
  - Magnetic field strengthened by magnetic materials. Magnetic field weakened by magnetic materials.
  - Causes them to become magnetized. c.

  - Field does not affect the magnetic material.

5. Match the magnetic poles listed in Column A to the statement that describes them listed in Column B.

	Column A		Column B		
a.	Magnetic North	(1)	Attracts South Pole of a free suspended magnet		
b.	Magnetic South	(2)	Attracts North Pole of a free suspended magnet		
		(3)	Located in Hudson Bay area		
		(4)	Located near Antarctic continent		

-	
1	The lines of force leave the earth at the pole having what magnetic polarity?
	Answer
2	. The lines of force enter the earth at the pole having what magnetic polarity?
	Answer:
3.	. The earth's North Pole has what magnetic polarity?
	Answer:
4.	
	Answer:
5.	List three causes of distortion in the earth's magnetic field.
	Answer: a
	b
6.	Where are the lines of force vertical to the earth's surface?
	Answere
7.	Do lines of force leave the
	Do lines of force leave the earth at the North Pole?

Lesson Topic Learning Objectives: Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. COMPLETE a statement explaining the purpose of the direct reading magnetic compass.
- 2. MATCH each component of the direct reading magnetic compass to its function.
- 3. SELECT from a list statements which describe the compensating device.
- 4. MATCH each type of compass error listed to its cause.
- 5. MATCH each type of compass error listed to the method of correction.

#### REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 335-336 and 342

### OUTLINE:

- 1. Purpose
- 2. Components
  - a. Float assembly
    - (1) Float
    - (2) Directive magnets
    - (3) Card

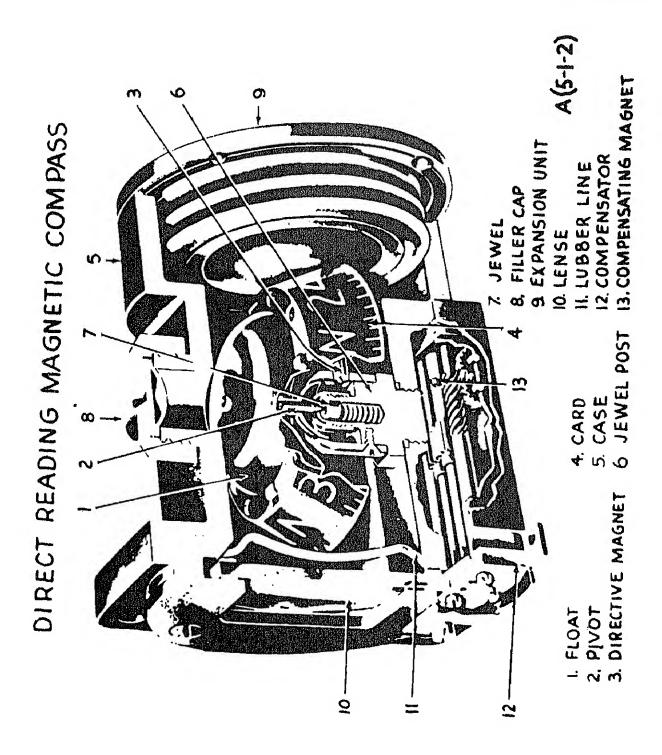
	(2) Bowl
	(3) Expansion unit
	(4) Lubber line
	<ul><li>c. Compensating device (Universal type)</li><li>(1) Location</li></ul>
	(2) Components (a)
	(b)
	(3) Operation (a)
	(b)
3.	Operation of Direct Reading Magnetic Compass.
	b.
4.	Variation a. Definition (1)
	(2)

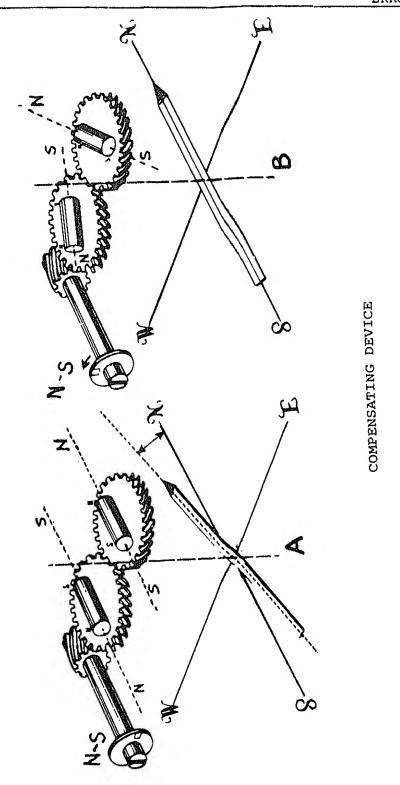
Case Assembly (1) Jewel post

b.

- b. Causes (1)
  - (2)
  - (3)
  - (4)
- Correction
  (1)
  - (2)
- 5. Deviation
   a. Definition
  - b. Causes (1)
    - (2)
  - c. Correction
    (1) Process
    - (2) Method

SG 3.2.7





4

- 1. Complete the statement explaining the purpose of the direct reading magnetic compass.
- Match each component of the direct reading magnetic compass listed in Column A to its function listed in Column B.

#### Column A Column B COMPONENTS FUNCTIONS (1) Directive Magnets Compensates for changes a. of the volume of the (2) Expansion Unit compass fluid due to altitude and temperature (3) Compensating Magnets changes.

- Align themselves with the magnetic field present.
- c. Reduce the effects of the undesired magnetic fields.
- d. Reduces friction between the jewel post and float pivot.
- Select the statements which describe the compensating device.
  - a. Two permanent bar magnets with like poles in the same direction.
  - b. Two permanent bar magnets parallel to each other with unlike poles in the same direction.
  - c. The flux lines produced affect the position of the directive magnets.
  - d. Reduces the effects of undesired magnetic fields.
  - e. Compensates for volume changes of the compass fluid due to altitude or temperature changes.

CT 3.2.7

4. Match each type of compass error listed in Column A to its cause listed in Column B.

	olumn A pas's Errors		Column B Causes
a. Var	ciation	(1)	Large deposits of high permeable material.
b. Dev	viation	(2)	Electromagnetic fields
		(3)	Misalignment of the compass with the longitudinal axis of the aircraft.
		(4)	Varying atmospheric conditions
5. Match to the	each type of compa method used for c	ss error l	isted in Column A listed in Column B.
Co	Column A ompass Errors	Me	Column B ethod of Correction
(1)	Deviation	a. 9	Swinging the compass
(2)	Variation	b. 2	Aeronautical charts

1.	Where are the directive bar magnets located?		
	Answer		
2.	How do we dampen the swing and oscillation of the float assembly?		
	Answer		
3.	How are the cardinal headings marked on a compass card?		
	Answer:		
4.	What unit compensates for altitude and temperature changes?		
	Answer:		
5.	The fixed reference used to read the compass card is called:		
	Answer:		
6.			
	Answer:		
7.	Maximum effect is obtained when the reference dots are how far apart?		
	Answer:		
8.	The difference between the direction indicated by an undisturbed magnetic compass and true direction is called what?		
	Answer:		
9.	Large deposits of highly permeable material in the earth will cause what kind of compass error?		
	Answer:		

10.	what is the term used for the difference between the heading of the aircraft, as indicated by a magnetic compass, and the actual heading of the aircraft?
	Answer:
11.	What kind of error would an electric motor cause to a direct reading compass?
	Answer:

Lesson Topic Learning Objectives:

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- MATCH statements to the type of direct reading magnetic compass check indicated.
- 2. SELECT the statements which pertain to the aircraft electrical equipment prior to swinging the compass.
- LABEL the compass rose with the correct magnetic meridians in degrees.
- 4. MATCH the formulas with the coefficients to which they apply.
- COMPUTE the deviation errors and/or magnetic compass readings in accordance with given known values.
- 6. WRITE the steps of swinging and compensating the direct reading magnetic compass in the proper sequence.
- 7. PERFORM the compass swing on a training device.

# REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 523-526

### OUTLINE:

- Maintenance
  - Visual inspection

    - (1) Fluid (a) Amount
      - (b) Condition
    - Float assembly (2)
  - Operational check b.
- Compensation 2. a. Compass rose
  - Preparation of the plane for the compass rose. b.
  - Precautions at the compass rose.

d. Use of the compass rose.

 Match the statements listed in Column A to the type of check indicated in Column B.

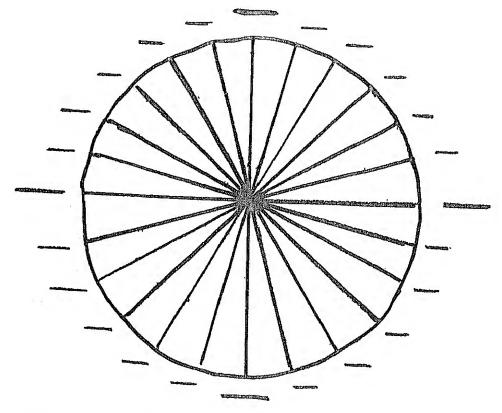
Column A		Column B		
а.	Float unbalance caused by	(1) Visual		
	one of the directive magnets being vibrated loose.	(2) Operationa	1	
b.	Rotating compass 360° to check for smoothness			

c. Check fluid level.

of operation.

- d. Check if fluid is dark, caused by old age.
- e. Deflect compass card 30° with a magnetic material, and check for overshoot when the material is removed.
- Select the statement(s) which pertain(s) to the aircraft's electrical equipment prior to swinging the compass.
  - a. Only essential flight equipment should be operating.
  - b. All electrical equipment should be off.
  - c. All electrical equipment should be the same as in normal flight.

3. Label the compass rose with the correct magnetic meridian's in degrees.



- 4. Match the formulas with the coefficients to which they apply.
  - \_\_\_\_(1) Coefficient B.
  - \_\_\_\_(2) Coefficient C.
  - \_\_\_\_(3) Coefficient A
- a. <u>Deviation N-Deviation S</u>
- b. Dev N+Dev S+Dev E+Dev W 4
- c. <u>Deviation E-Deviation W</u>

Compute the deviation errors and/or magnetic compass readings in accordance with given known values.

Actual Aircraft Heading		Magnetic Compass Reading	Deviation Error
N	(0000)	0040	****
N	(0000)	<u>357°</u>	
E	(0900)	85°	
E	(090°)	920	
S	(180°)	Management and the second seco	+20
s	(180°)	176°	
M	(270°)		+30
W	(270°)	<u>272°</u>	

Identify the steps of swinging and compensating the direct reading magnetic compass listed in Column A in their proper sequence in Column B.

	Column A	Column B STEP
a.	Apply coefficient "A" by	(1)
	realigning the compass.	(2)
b.	Place aircraft on rose heading south (180°) and	(3)
	A Asserbetion Office	
¢.	Rotate aircraft to east (090°) and record deviation error.	(4)
d.	Rotate aircraft to north (total)	(5)
e.	Apply coefficient "C" by adjusting N-S compensating	(6)
		(7)
f.	Rotate aircraft to west (270°) and record deviation error.	
g.	Apply coefficient "B" by adjusting E-W compensating	(8)
h.	screw. Complete correction card.	

TIME: Hours 1 Minutes 40 Periods 2

## EQUIPMENT LIST:

- Mock-up of Aircraft Compass Rose
- 2. Direct-Reading Magnetic Compass
- 3. Nonmagnetic Screwdriver

# PROCEDURE:

STEP 1: Null compass

- Match dot on N-S compensating screw with the dot on the case.
- Match dot on E-W compensating screw with the dot on the case.

NOTE: Place your mock-up of the compass rose so that the  $000^{\circ}$  setting is pointing in the general northerly direction for this area. From this point on, use caution so that you do not move your mock-up.

STEP 2: Rotate aircraft to the south.

NOTE: When moving the aircraft, do so in a clockwise

- Align the longitudinal axis with the  $180^{\circ}$ . reference line.
- When the compass settles, record the actual
- heading in the space provided on the work sheet. Determine and record the amount of deviation in the next column as provided on the work sheet.

If you read above  $180^{\circ}$ , you must subtract that amount to read  $180^{\circ}$ ; the amount of deviation NOTE: is therefore assigned a minus sign number. If below 180°, it is assigned a positive sign

- STEP 3:
- Rotate the aircraft to west heading. a. Align longitudinal axis with  $270^{\circ}$  reference line.
  - When the compass settles, record actual heading b. in the space provided on work sheet.
  - Determine and record the amount of deviation in the space provided on the work sheet.
- Rotate aircraft to north heading.
  - Align longitudinal axis with 000° reference line.
  - When the compass settles, record the actual b. heading in the space provided on the work sheet.
  - Determine and record the amount of deviation. C.
  - Solve for coefficient "C" in the space provided d. on work sheet, showing math computation in three steps.
  - Have instructor initial e.
  - Record coefficient "C" in space provided on work f. sheet.
  - Apply coefficient "C" to compass heading (N) by g. turning N-S compensating screw.
    - If positive, add the required number of degrees to the north heading.
      - If negative, subtract the required number of degrees from the north heading.
  - Mathematically apply coefficient "C" to the opposite heading (south) on the work sheet.
    - If coefficient "C" was added to the north (1)heading, it will be subtracted from the south
    - If coefficient "C" was subtracted from the north heading, then add it to the south.
- Rotate aircraft to east. STEP 5:
  - Align longitudinal axis with 090° reference line.
  - When compass settles, record actual heading on work sheet.
  - Determine and record amount of deviation. c.
  - Solve for coefficient "B" on work sheet. d.
  - e. Have instructor initial
  - Record coefficient "B" on work sheet. f.
  - Apply coefficient "B" to compass heading (east) by turning the E-W compensating screw. g.
    - (1) If coefficient "B" is positive, add required
      - number of degrees to east heading.
    - If coefficient "B" is negative, subtract the required number of degrees from east heading.

- h. Mathematically apply coefficient "B" to the opposite heading (west) on work sheet.
  - (1) If coefficient "B" was added to the east heading, it will be mathematically subtracted from the west heading.
  - (2) If coefficient "B" was subtracted from the east heading, it will be mathematically added to the west heading.
- i. Solve for doefficient "A" on work sheet, showing mathematical procedure.

NOTE: Use original amounts of deviation.

- j. Have instructor initial
- k. Record coefficient "A" on the work sheet in the space provided and mathematically apply to all headings.
- Apply coefficient "A" to the compass as follows:

   Keeping the nose of the aircraft on 090°
   rotate the compass clockwise if coefficient "A" is positive.
  - (2) If coefficient "A" is negative, keep the nose of aircraft on 090° and move the compass in a counterclockwise direction.

NOTE: Applying coefficient "A" removes the alignment error caused by installation.

STEP 6: Prepare correction card

- a. With the aircraft on east, fill in the correction card with the four cardinal headings on the work sheet.
- b. Swing aircraft to 120° heading.
  - (1) Allow the compass to settle.
    (2) Record compass hard
  - (2) Record compass heading in space provided on the work sheet.
- c. Repeat above operation every 30° until the correction card is completely filled in.
- STEP 7: Upon completion of this assignment, report to your instructor so that he may verify the correctness of your work.

Instructor's	Initial
--------------	---------

### MAGNETIC COMPASS COMPENSATION

Mag. Heading	Comp. Reads.	Mag. Dev.	Co~eff. "C~B"	Comp. Reading	Co-eff "A"	Compensated Headings
180			ххх		XXX	
270			XXX	a delicantos procedentes esperantes esperantes 27	XXX	
000			C		XXX	
090			В=		A =	

### COMPASS CORRECTION CARD

Magnetic Heading	000	030	060	090	120	180	210	240	270	300	330
Compass Heading											

# SHOW COMPLETED MATH WORK BELOW IN THREE STEPS.

Co-eff. "C" = 
$$\frac{\text{Co-eff. "B"}}{\frac{\text{(E)-(W)}}{2}}$$
  $\frac{\text{Co-eff. "A"}}{\frac{\text{(N)+(E)+(S)+(W)}}{4}}$ 

Wor	k Sheet	Maintenanc Reading Ma	é and Compei gnetic Compa	nsatio ass	on of the	Direct
1.		ating device compensating		(a)		
2.		onditions ship in the airc	raft when	(b)		

Major Enabling Objective:

Upon completion of this lesson, the student will be able to identify computers by matching the class of computer to its characteristics. The standard is 100 percent accuracy.

Minor Enabling Objective:

Upon completion of this lesson, the student will be able to identify the types of computers by selecting the correct statement(s) from a list of four. The standard is 100 percent accuracy.

Lesson Topic Learning Objectives:

Upon completion of this lesson topic the student will be able to, with 100 percent accuracy:

- SELECT from a list the definition of a computer.
- 2. SELECT from a list the principle advantages of all computers.
- 3. MATCH the two types of computers with the statement(s) that pertains to each.
- 4. SELECT from a list of four the statement(s) that describe(s) the classes of computers.

#### REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 355-356

#### OUTLINE:

1. Definition

a.

b.

SG 3.2.14

- 2. Types
  - a. Analog

b. Digital

3. Characteristics:

- 4. Classes
  - a. Special Purpose

b. General Purpose

- 1. SELECT the definition of a computer.
  - a. A machine that utilizes human intervention to carry out specific mathematical solutions.
  - b. A machine for carrying out calculations and specified transformations on information.
  - c. An electronic brain that solves problems of all types.
  - d. A machine with the ability to think out solutions to all problems.
- 2. SELECT the principal advantage(s) of all computers.
  - a. The ability to store knowledge.
  - b. The ability to reason.
  - c. The ability to solve complex problems with great speed.
  - d. Flexibility

3. MATCH the two types of computers with the statements to which they pertain.

	Types		Statements
a. b.	Analog Digital	(1)	A computer that solves problems by processing data that is of a fixed and distinct value.
		(2)	A computer that solves problems by processing data with continually varying values to provide continually varying solutions.
		(3)	A computer that uses amplifiers, servo-mechanisms, gears, cams, etc., in solving problems.
		(4)	A computer that uses gating and switching circuits in solving problems.

- 4. SELECT the statement(s) that describe the classes of computers.
  - a. A computer with basic elements combined for specialized applications.
  - b. A hybrid computer used for special applications.
  - c. A non-hybrid computer used for general applications.
  - d. A computer which contains more basic elements than may be required for accomplishing any one particular job.

CT 3.2.14

Lesson Topic Learning Objectives:

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the purpose of the Air Data Computer System.
- 2. LABEL the sensors that provide information to the Air Data Computer.
- 3. SELECT from a list the function of the Air Data Computer.
- 4. MATCH each Air Data computer corrected output to its application.

#### REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 313-315

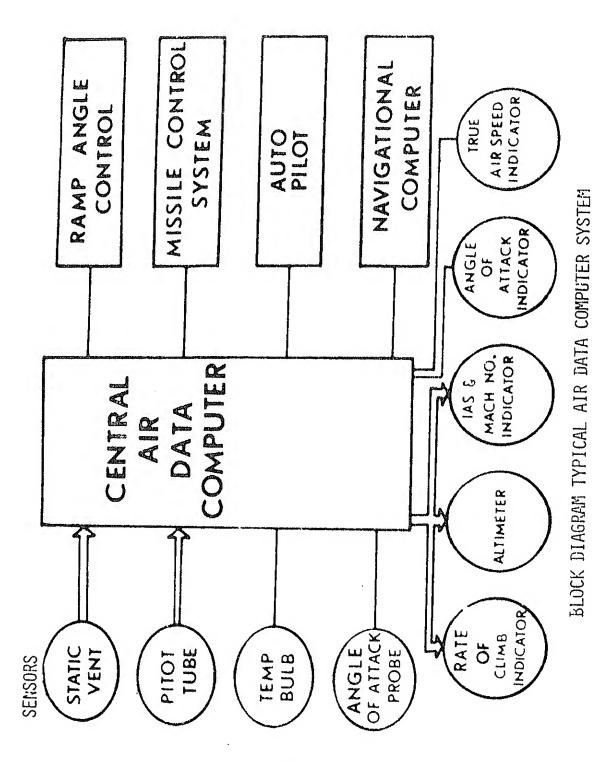
#### OUTLINE:

Purpose
 a.

b.

- 2. Sensors
  - a. Static vent
  - b. Pitot tube
  - c. Temperature bulb

- d. Angle of attack probe
- 3. Central air data computer a. Function
  - b. Components
- 4. Corrected outputs a. True static pressure
  - b. True air speed
  - c. Ramp angle signal



#### AIR DATA COMPUTER

- 1. Select the purpose of the Air Data Computer.
  - a. Provides information to Navigational computer, autopilot, missle control system, ramp control, and cockpit instruments.

b. Takes uncorrected static, pitot pressure, and outside temperature and converts them to true pressure and temperature.

c. Takes corrected pressures and temperatures and applies them to navigation computer, autopilot, missle control system, ramp control, and cockpit instruments.

2. Label the sensors that provide information to the Air Data Computer.

<del>"</del>	
Α	
В.	CENTRAL AIR DATA
C	COMPUTER
D.	

- 3. Select the function of the Air Data Computer
  - a. Electrical and pneumatic data from the sensing components are combined to provide corrected static and pitot pressure.

b. Electrical data from the sensing components are combined to provide corrected static and pitot pressure.

c. Pneumatic data from the sensing components are combined to provide corrected static and pitot pressure. 4. Match each output listed in Column A to its application listed in Column B.

	Column A OUTPUT		Column B APPLICATION
a.	True static pressure	(1)	Rate of climb indicator
b.	True airspeed	(2)	Navigational computer
c.	Ramp angle signal	(3)	Air inlet to engine
		(4)	True airspeed indicator
		(5)	Missile control system
		(6)	Mach indicator
		(7)	Auto pilot
		(8)	Altimeter

Work	Sheet
------	-------

# Air Data Computer

1.		and data
	from	the sensing components are combined to provide
	corre	ected static and pitot pressure.
2.	True	airspeed is indicated airspeed that has been corrected
	for	and
3.	The	is located at the air inlet of
	the	jet engine.
4.	Air	data computer receives atmospheric pressure from
		•
5.	Temt	Derature bulb measures

Lesson Topic Learning Objectives:

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the definition of a gyroscope.
- 2. MATCH the rotor and inner and outer gimbals to their function and/or description.
- 3. MATCH the two types of gyros with their functions.
- 4. SELECT from a list the definition of rigidity.
- 5. SELECT from a list the factor affecting the amount of rigidity of the spinning mass.
- 6. SELECT from a list the definition of precession.
- 7. MATCH each type of gyro drift with a statement to which it pertains.

#### REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 317-321

#### OUTLINE:

- 1. The gyroscope
  - a. Definition
    - (1) Gyroscope
    - (2) Spin
    - (3) Turn
    - (4) Tilt

- b. Nomenclature (1) Rotor
  - (2) Gimbal rings
  - (3) Case
- c. Types (1) Free gyro
  - (2) Restricted gyro
- Rigidity
   a. Definition
  - b. Explanation
  - c. Amount of rigidity(1) Speed of rotating mass
    - (2) Weight of mass
    - (3) Diameter of mass

3.	Pre a.	cession Definition
	b.	Explanation
	c.	Rate
	đ.	Drift
		(1) Mechanical (a)
		(b)
		(2) Apparent rotation(precession) (a)

(b)

(c)

# CRITERION SELF-TEST THE GYROSCOPE AND GYROSCOPIC PROPERTIES

- 1. Select the definition of a gyroscope.
  - a. A spinning mass having one freedom of movement.
  - b. A spinning mass having two freedoms of movement.
  - c. A spinning mass having three freedoms of movement.
- Match the rotor and inner and outer gimbals listed in Column A to their functions and/or description listed in Column B.

	Column A		Column B
a.	Rotor	(1)	Metal ring used to support spinning mass
b.	Inner gimbal Outer gimbal	(2)	Gives inner gimbal its freedom to tilt
		(3)	Can be various shapes, designs, and weight
		(4)	Gives rotor freedom to spin
		(5)	Non-magnetic material
		(6)	Supports the inner gimbal

3. Match the two types of gyros listed in Column A with their functions listed in Column B.

	Column A	FUNCTION		
a.	Free gyro	(1)	Semi-rigidly mounted	
	Restricted gyro	(2)	Universally mounted	
υ.	NOD 02 = 0 = 0	(3)	Used as rate of turn indicator	
		(4)	Used as navigation and attitude instruments	

CT 3.2.10

- 4. Select the definition of rigidity.
  - a. The property of a spinning mass that makes it attempt to hold a fixed position in space.
  - b. The resultant movement of a spinning mass when a force is applied, trying to change the spin axis.
- 5. Select the factors affecting the amount of rigidity of the spinning mass.
  - a. Amount of force applied
  - b. Speed of the mass
  - c. Weight of the mass
  - d. Diameter of the mass
- 6. Select the definition of precession.
  - a. The property of a spinning mass that makes it attempt to hold a fixed position in space.
  - b. The resultant movement of a spinning mass trying to change its spin axis when a force is applied.
- 7. Match the type of gyro drift listed in Column A to a statement to which it pertains listed in Column B.

	Column A	Column B			
a.	Mechanical	(1)	Bearing friction will		
b.	Apparent rotation		cause a force to be applied to gyro and it will precess.		
		(2)	Caused from gyro remaining fixed in space and the earth rotating once every 24 hours.		
		(3)	Rotor unbalance		

WOR	K SHEET THE GYROSCOPE AND GYROSCOPIC PROPERTIES
1.	A gyroscope is a universally mounted
	so that it has freedoms of movement.
2.	The rotor is made of a material.
3.	The inner gimbal ring can also be called the rotor
	•
4.	Some of the factors that affect rigidity are
	, and of the mass.
5.	Bearing friction can cause precession of
	the gyroscope.
6.	is caused by the earth's
	rotation.

Lesson Topic Learning Objectives: Upon completion of this

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the function of the turn and bank indicator.
- 2. MATCH each ball position to the condition of the aircraft.
- 3. MATCH each component of the turn indicator to its function and/or construction.
- 4. SELECT from a list the gyroscopic principle of operation of the turn and bank indicator.
- 5. SELECT from a list the method used that allows the indicator pointer to indicate in the direction of the turn.

#### REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Pages 322-326

#### **OUTLINE:**

1. Function a.

b.

2. Bank Indicator
a. Construction
(1)

(2)

(3)

- b. Operation(1)
  - (2)
  - (3)
  - (4)
- 3. Turn Indicator
  a. Construction
  (1) Motor Assembly
  - (a)
  - (b)
  - (c)

(d)

1.

<u>2</u>.

- (2) Damping unit
  - (a)
  - (b)
  - (c)
- (3) Indicating assembly
- (4) Adjuster retaining spring
  - (a)
  - (b)
  - (c)
- b. Operation(1)

STUDY GUIDE

TURN AND BANK INDICATOR

(2)

(3)

(4)

(5)

(6)

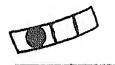
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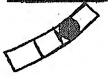
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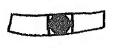
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- 1. Select the function(s) of the turn and bank indicator.
  - a. Indicates rate of turn in degrees per minute about the longitudinal axis and provides a reference for proper execution of a coordinated turn.
  - b. Indicates rate of turn in degrees per minute about the lateral axis and provides a reference for proper execution of a coordinated turn.
  - c. Indicates rate-of-turn in degrees per minute about the vertical axis and provides a reference for proper execution of a coordinated turn.
- 2. Match the ball position to the condition of the aircraft.
  - a. Straight and level
  - b. Coordinated turn
  - c. Skid
  - d. Slip









3. Match each component of the turn indicator listed in Column A to its function and/or construction listed in Column B.

	COLUMN A COMPONENT		Column B FUNCTION
a.	Motor assembly	(1)	Absorbs vibrations
b.	Damping unit	(2)	and oscillations Mounted in gimbal ring,
C.	Indicating assembly	(3)	and called a gyrostat Controls rate of
đ.	Adjuster retainer spring	(4)	precession Consists of dial and pointer
	•	(5)	Controls amount of precession
2		(6)	Returns pointer to neutral after completion of turn

- 4. Select the gyroscopic principle of operation of the turn and bank indicator.
  - a. Rigidity
  - b. Precession
  - c. Drift
- 5. Select the method used that allows the indicator pointer indicate in the direction of the turn.

Precession in same direction.

Mechanical linkage.

SHEET	TURN .	AND BA	ANK J	INDIC	АТОБ	2
he turn and bank indicator						
kis of the aircraft.					· • • • • • • • • • • • • • • • • • • •	
e bank indicator operates	on				ane	đ
e motor assembly and gimba	al is	called	da_		-	···
a	ind ref	turns	the	gyros	stat	to
after a turn.						
turn indicator operates	on the	prin	cipl	e of	<del></del>	
	he turn and bank indicator  kis of the aircraft.  he bank indicator operates force.  e motor assembly and gimbate adjuster retaining spring after a turn.	he turn and bank indicator indicator indicator indicator of the aircraft.  The bank indicator operates on	he turn and bank indicator indicates  a	ne turn and bank indicator indicates the about about about about a sis of the aircraft.  The bank indicator operates on	ne turn and bank indicator indicates the rate  about the	ne turn and bank indicator indicates the rate of about the about the cis of the aircraft.  The bank indicator operates on and force.  The motor assembly and gimbal is called a and returns the gyrostate.

Lesson Topic Learning Objectives:

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the definition of a synchro.
- SELECT from a list the type of synchro utilized for voltage amplification.
- 3. SELECT from a list the type of synchro which uses more than one item of information.
- 4. SELECT from a list the statement which describes stator construction of a simple synchrotransmitter.
- 5. SELECT from a list the method of connecting excitation voltage to the rotor of a simple synchro transmitter.
- 6. MATCH two conditions of current flow in stator leads to position of transmitter and receiver rotors.
- 7. COMPLETE a schematic diagram of a simple synchro system by properly connecting the rotor and stator leads.
- 8. SELECT from a list the component that compensates for oscillation of the receiver rotor of a simple synchro.
- 9. SELECT from a list the statement describing connection of rotor leads in a simple synchro system.
- 10. SELECT from a list the statement describing the method of reversing rotation of a simple synchro receiver.
- 11. SELECT from a list the definition of a differential synchro system.
- 12. SELECT from a list the statement describing rotor construction of a differential synchrotransmitter.

SG 3.1.1

- 13. SELECT from a list the definition of a control synchro system.
- 14. LIST the factors affecting accuracy of a synchro system.

#### REFERENCE:

Basic Electricity, NAVPERS 10086-B, Pages 415-427

#### OUTLINE:

- 1. Description
  - a. Definition

- b. Types (1)
  - (2)
  - (3)
- 2. Common trade names

3. Advantages

a.

b.

C.

d.

4. Types

Simple synchro system (1) Construction a.

(a) Transmitter - TX

2.

SG 3.1.1

£

- (b) Receiver TR  $\frac{1}{2}$ .
  - 2.
- (c) Lead markings
  - 1.
  - <u>2</u>.
  - 3.
  - 4.
- (2) Operation (a)

(b)

(c)

(d)

(e)

(f)

(g)

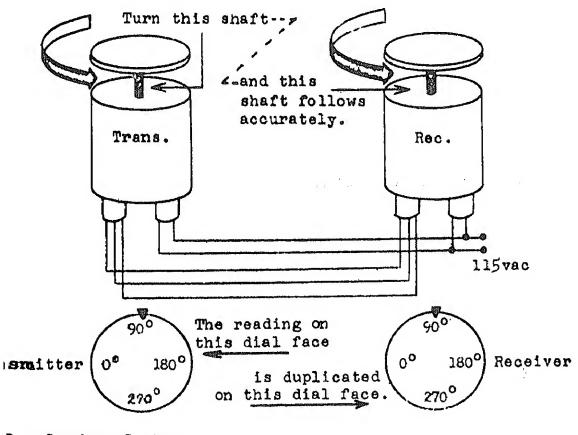
SG 3.1.1

		OF SINCHRO SISTEMS
	b.	Differential synchro system (1)
		(2)
		(3)
		(4)
	C.	Control synchro system (1)
		(2)
		(3)
5.	Fact	ove offermal
J.	a.	ors affecting accuracy
	b.	

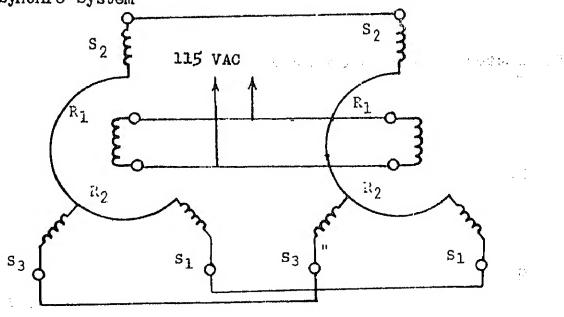
C.

SG 3.1.1

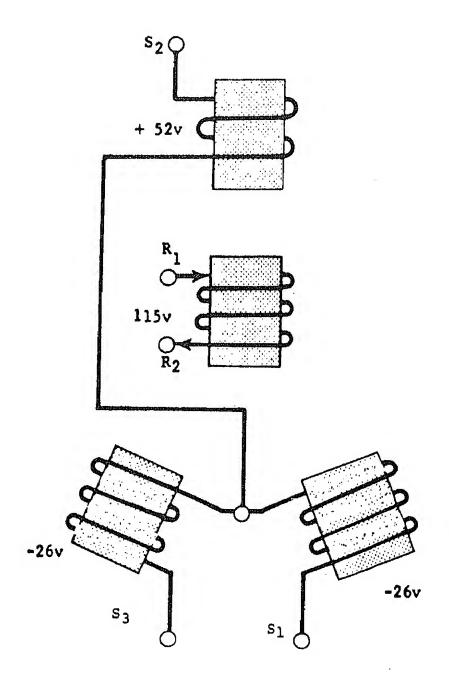
#### SYNCHRO TRANSMITTERS AND RECEIVERS



### le Synchro System



## DIAGRAM OF SIMPLE SYNCHRO TO ILLUSTRATE OPERATION



METHOD OF FINDING ELECTRICAL ZERO

## DIFFERENTIAL SYNCHRO SYSTEM

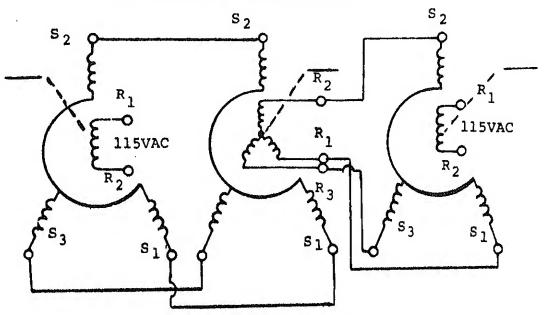
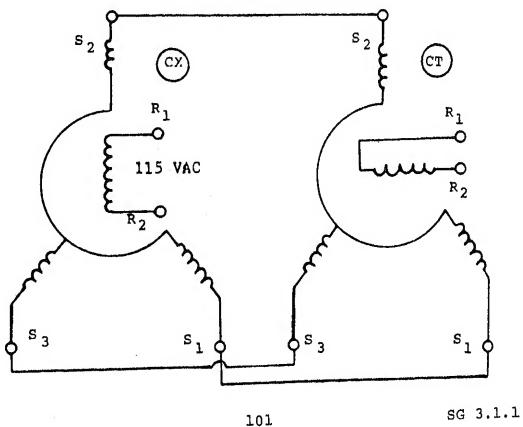


DIAGRAM OF A CONTROL SYNCHRO SYSTEM



- Select the definition of a synchro.
  - a. A mechanical device that converts electrical movement to an electrical signal.
  - b. An electrical device that converts mechanical movement to an electrical signal.
- Select the type of synchro utilized for voltage amplification.
  - a. Simple
  - b. Differential
  - c. Control Transformer
- 3. Select the type of synchro which uses more than one item of information.
  - a. Simple
  - b. Differential
  - c. Control Transformer
- 4. Select the statement that describes stator construction of a simple synchro transmitter.
  - a. Wye connected 1200 apart.
  - b. Parallel with rotor coil
  - c. In parallel 1200 apart
- 5. Select the method of connecting excitation voltage to the rotor of a simple synchro transmitter.
  - a. Inertia damper
  - b. Sliprings

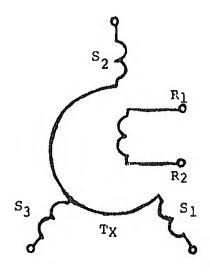
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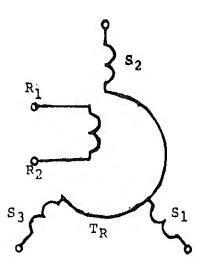
- c. Hairsprings
- 6. Match the two conditions of current flow in the stator leads listed in Column A to the position of transmitter and receiver rotors listed in Column B.

# Column A (1) Rotors in correspondence (2) Rotors in synchronous position (3) Rotors not in correspondence Column B a. No current flow in stators b. Current will flow in stators

CT 3.1.1

7. Complete the schematic below by properly connecting the stator and rotor leads.





- 8. Select the component which compensates for oscillation of the rotor in the receiver of a simple synchro.
  - a. Magnetic torquer
  - b. Sliprings
  - c. Inertia damper
  - d. Drag disc assembly
- 9. Select the statement describing connection of rotor leads in a simple synchro system.
  - a. In series with power source
  - b. In parallel with stator leads
  - c. In parallel with power source
- 10. Select the statement describing the method of reversing rotation of a simple synchro receiver.
  - a. Reverse leads  $S_1$  and  $S_3$
  - b. Reverse leads  $R_1$  and  $R_2$
  - c. Reverse leads R<sub>1</sub> and R<sub>3</sub>

- 11. Select the definition of a differential synchro system:
  - A system providing an output to drive a servomechanism.
  - b. A system used to interpret the sum of two angular motions and indicate their resultant.
- 12. Select the statement describing the rotor construction of a differential synchro transmitter.
  - Two coils in series a.
  - b.
  - One coil only 3 coils 120° apart c.
- 13. Select the definition of a control synchro system.
  - a. A system used to interpret the sum of two angular motions.
  - b. A system providing an output voltage which commands movement of a servo-mechanism.
- 14. List the factors affecting accuracy of a control synchro system.

-		
· Company		

8.	Why would we want S <sub>1</sub> of the transmitter connected to S <sub>3</sub>			
	of the receiver and $s_3$ of the transmitter connected to $s_1$			
	of the receiver?			
9.	The differential synchro system will interpret the			
	or of two angular motions and transmit			
	the resultant.			
10.	The output of a control synchro system is used to control			
	the movement of a			

Lesson Topic Learning Objectives:

Upon completion of this lesson the student will be able to, with 100 percent accuracy:

- 1. SELECT from a list the purpose of the Synchro/Autosyn Indicating System.
- 2. SELECT from a list five types of aircraft systems that utilize the Synchro/Autosyn Indicating System.
- 3. MATCH the transmitter rotors' mechanical actuating linkages to their related indicating systems.
- 4. SELECT from a list the statement which states the difference amont autosyn indicators.
- 5. MATCH two malfunctions of an Autosyn Indicating System with possible causes.
- 6. PERFORM operational check and troubleshooting of an Autosyn Indicating System on a training device.

#### REFERENCE:

Aviation Electrician's Mate 3 & 2, NAVEDTRA 10348-D, Chapter 15

#### **OUTLINE:**

- 1. Purpose
- Application
   a.

SG 3.1.2

b.

C.

3. Construction a.

b.

4. Operation a.

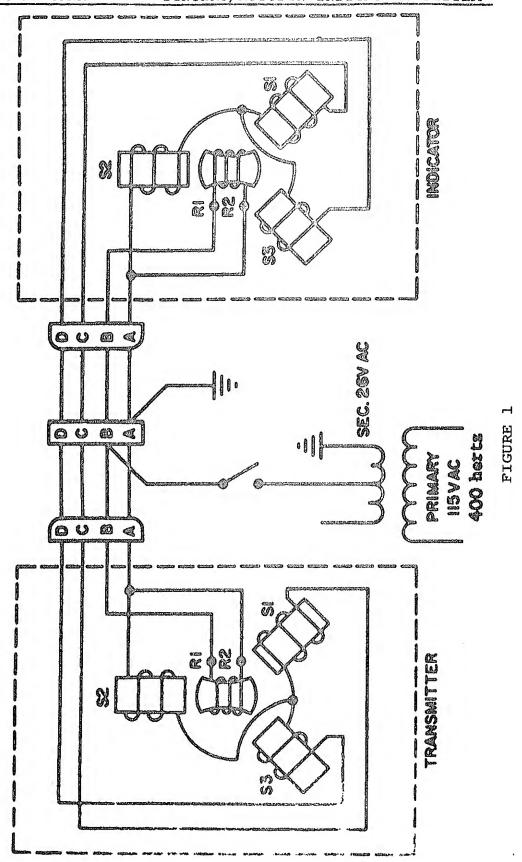
b.

5. Maintenance and Testing a.

b.

c.

SG 3.1.2



CT 3.1.2

- 1. Select the purpose of synchro/autosyn indicating systems.
  - Provides a method for converting a pressure to a mechanical function.
  - Provides a mechanical means for transmitting electrical functions to the pilot's instrument panel.
  - c. Provides a means for transmitting an electrical signal to remote points in the aircraft.
  - d. Provides an electrical means for transmitting mechanical functions to remote points in the aircraft.
- 2. Select five types of aircraft systems that utilize the Synchro/Autosyn Indicating System.
  - T.A.S. Indicator a.
- e. Altimeter

b. Fuel flow f. Fuel quantity

Oil pressure

Manifold pressure g.

d. Fuel pressure

- Hydraulic pressure h.
- Match each transmitter rotors' mechanical actuating linkages listed in Column A to its related indicating system listed in Column B.

	Column A		Column B		
(1)	Manifold pressure	a.	Diaphragm		
(2)	Fuel pressure	b.	Spring loaded vane		
(3)	Oil pressure	c.	Bourdon tube		
(4)	Fuel flow	d.	Bellows assembly		
(5)	Hydraulic pressure				

- 4. Select the statement which states the difference among autosyn indicators.
  - a. The stator and rotor construction
  - b. The dial scale
  - c. Excitation voltage to the rotor
  - d. Means of rotor movement
- 5. Match each malfunction of an autosyn indicating system listed in Column A to its possible cause listed in Column B. Refer to schematic diagram.

### 

## Column B MALFUNCTION

- a. No operation
- b. Erratic operation

WORK	SHEET	SYNCHRO/AUTOSYN INDICATING SYSTEMS
ı.	The purpose of	the synchro/autosyn indicating system is
	to provide an _	means of transmitting
		to remote points in
•	the aircraft.	
2.	The advantages	of this system are that it saves
	and	, and aids in eliminating
3.	The power requi	rements of the system are
		single phase.
4.	The system oper	ates on the
- •		principle.

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